

Date: Wednesday, 9/26/2007 2:09:23 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SET-SCREW	
Job Number	: 34899		Part Number	: D35333	
Estimate Number	: 13024		Drawing Number	: D3533 REV B	
P.O. Number	:		Project Number	: N/A	
This Issue	: 9/26/2007	S.O. No. :	Drawing Revision	: B	
Prsh Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 10/3/2007	Qty: 100 Um: Each
Previous Run	:				
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev: A New Issue 07.09.24 EC Verified by: DD				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: Issue P/O: 41697 Purchase Part Number: 91375A161 Supplier: MAC MASTER CARR Certificate of conformity is required		
2.0	91375A161	SET SCREW
Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) SET SCREW		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE # 1 Identify and stock Location: 57107		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/26/2007 2:09:23 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET-SCREW

Job Number: 34899

Part Number: D35333

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 QC21

FINAL INSPECTION/W/O RELEASE



07.10.02  
JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07.10.02  
JF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

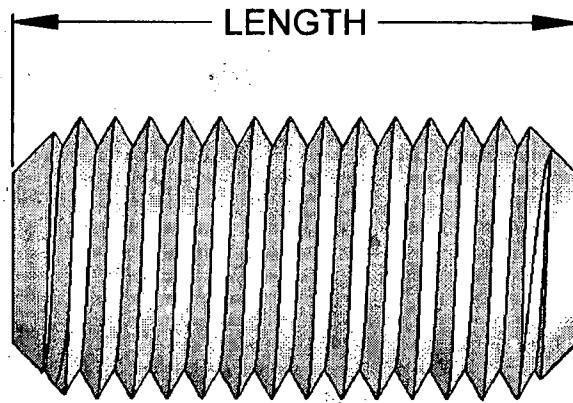
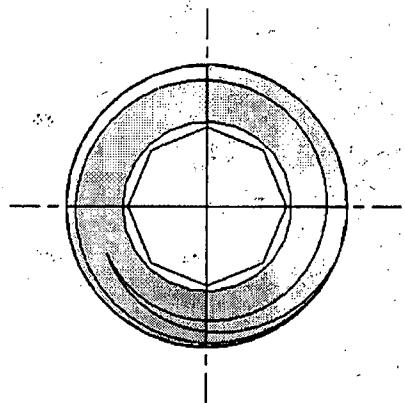
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED CE	APPROVED H	DRAWING NO. D3533	REV. B	SHEET 1 OF 1
DATE 07.06.14		TITLE SET SCREW	SCALE NTS	
REV A	DATE 06.07.12	DESCRIPTION NEW ISSUE		
REV B	DATE 07-06-14	ADD D3533-3: ADD MATERIAL/FINISH COLUMN		

## SPECIFICATION CONTROL DRAWING

**RELEASED**  
07.08.03**B**

PART NUMBER	MATERIAL AND FINISH	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	18-8 STAINLESS STEEL	1/4-28 UNF	1.000	McMASTER-CARR, P/N 92311A564
D3533-3	BLACK OXIDE ALLOY STEEL	#6-40 UNF	0.188	McMASTER-CARR, P/N 91375A161

B

**NOTES:**

1) TYPE: CUP POINT HEX HEAD SET SCREWS

2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

3) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34899

**COPYRIGHT © 2006 BY DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

12 DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKES BURY

ON

K6A 1

YOUR PURCHASE  
ORDER NUMBER  
P000004697

Today's Date: 9/27/07

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202  
IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT, CONTACT OUR SALES DEPARTMENT  
(330) 995-5500

PAGE 1 OF 1  
MCM NUMBER  
1494204-01

Warehouse Location	McMaster Carr Part Number	Unit Quantity	Item Description	Your Line	Your Order	This Shipment
1- 85-02 02-72	91375 A161	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 3/16" LENGTH PKG= 100 EA/PK	1	1 PK	1
1-269	1931 T47	3 EA	TWISTED COTTON TWINE POLISHED, 6 SZ, .116" DIA, 115# BREAK STRENGTH	3	3 EA	3
2-217	7309 T1	4 PK	POLYESTER BLEND SPONGE 6" X 3-1/2" X 1", YELLOW PKG= 6 EA/PK	2	4 PK	4

696

**Purchase Order**

Date Sep 27, 2007	Page 1
Purchase Order Number PO00004697	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**Vendor Address:**

McMaster-Carr Supply Co,  
P.O. Box 7690  
Chicago, IL 60680-7690  
USA  
Phone (330) 995-5500  
Fax (330) 995-9600

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Sep 27, 2007	N30	Purolator	Oct 01, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
100.0000	91375A161	SET SCREW Comments: AS PER DWG D3533 REV. B P/N: 91375A161	10/1/2007	No	0.082100	Each	8.21
4.0000	7309T1	SPONGES	10/1/2007	No	4.760000		19.04
3.0000	1931T47	COTTON CORD TWINE	10/1/2007	No	9.880000		29.64

Comments:	Tax Summary:	Less:	
		included tax	
		Subtotal	56.89
		Total tax	0.00
		Total purchase order in USD Dollars	56.89

Entered By:  CLAVOIE

Approved By: \_\_\_\_\_

**CERTIFICATE OF CONFORMITY**  
**REQ'D UPON DELIVERY**